CLAIMS

We claim:

1	1. A drive unit comprising
2	a housing,
3	a drive shaft mounted for rotation in said housing,
4	a stator fixed with respect to said housing, said stator having a surface forming the
5	boundary of an air gap,
6	a rotor coaxial to said stator and in torque-transmitting connection with the drive
17	shaft, said drive shaft causing said rotor to exhibit a wobbling motion which describes a
7	geometric slewing curve, said rotor having a surface forming a boundary of said air gap opposite
9	from said surface of said stator, at least one of said surfaces approximating said geometric
ľO	slewing curve in a cross section parallel to the drive shaft.
1151) 3183)	
10	2. A drive unit as in claim 1 wherein said surfaces of said rotor and said
2	stator are essentially parallel to each other in said cross-section parallel to said drive shaft.
1	3. A drive unit as in claim 1 wherein said geometric slewing curve is a
2	second-order curve.
1	4. A drive unit as in claim 1 wherein, in a cross-section parallel to said drive
2	shaft, said surfaces comprise straight lines which are slewed with respect to said drive shaft.
1	5. A drive unit as in claim 1 wherein said stator comprises a stack of plates
2	of mutually different shapes.
4	of manager and other shapes.